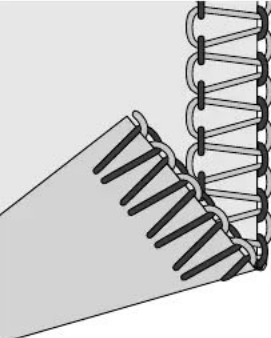
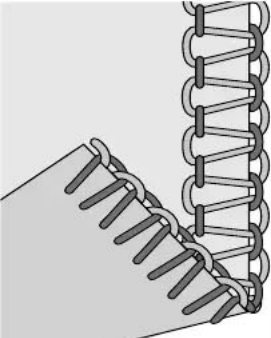
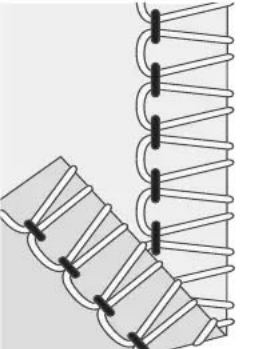
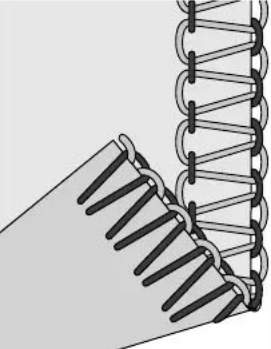
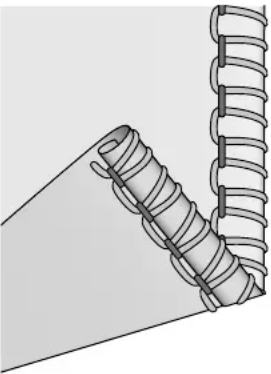
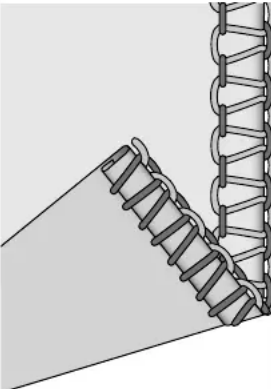
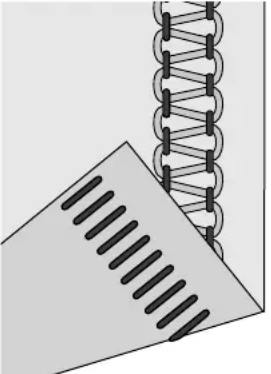
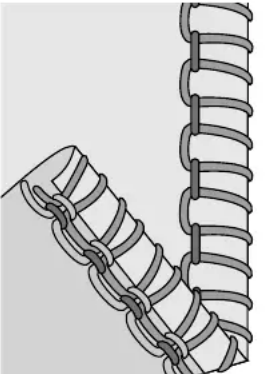
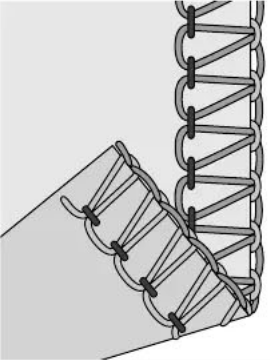
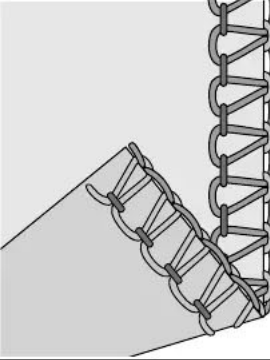
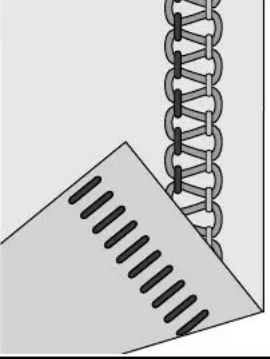
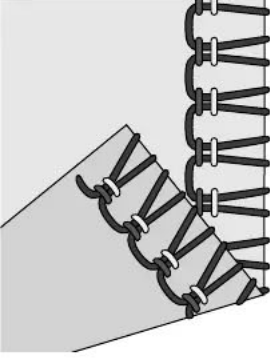
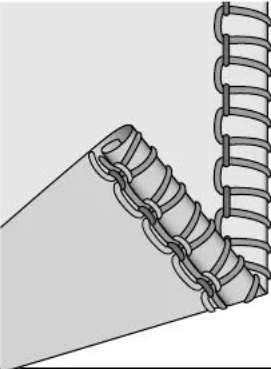
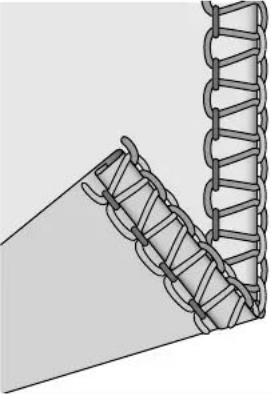
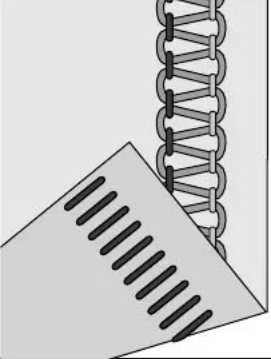
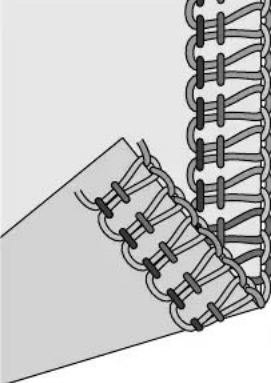


STITCH SETTINGS

Combination Needle Stitch	position	Cutting width	Stitch length	Number of threads	Stitch nger	2-thread converter	Tension						
							Left Needle	Right Needle	Upper looper	Lower looper			
2-thread overlock, wide 	Left 6	2.5	2 A	Yes	1	---	---	---	7				
2-thread overlock, narrow 	Right 6	2.5	2 B	Yes	---	1	---	---	8.5				
2-Thread wrapped edge overlock, wide 	Left 6	3.5	2 A	Yes	4	---	---	---	1				
2-Thread wrapped edge overlock, narrow 	Right 6	3	2 B	Yes	---	4	---	---	5				

Combination Needle Stitch	position	Cutting width	Stitch length	Number of threads	Stitch nger	2-thread converter	Tension					
							Left Needle	Right Needle	Upper looper	Lower looper		
2-thread rolled edge 	Right 6	2.2	None	Yes	---	5	---	4				
2-thread narrow edge 	Right 4	2.2	None	Yes	---	1	---	8.5				
2-thread atlock stitch 	Left 6	2.5	2 A	Yes	1	---	---	5.5				
3-Thread picot stitch 	Right 7	P 3	None	No	---	4	3.5	5.5				

Combination Needle Stitch	position	Cutting width	Stitch length	Number of threads	Stitch nger	2-thread converter	Tension					
							Left Needle	Right Needle	Upper looper	Lower looper		
3-thread overlock stitch, wide 	Left	6	3	A	No 4	---	4	3.5				
3-thread overlock stitch, narrow 	Right	6	3	B	No	---	4	5	4			
3-thread atlock stitch, narrow 	Right	5	3	B	No	---	0	4	9			
3-thread stretch overlock 	Left & Right	6	P	3	A	Yes	4	4	---	2		

Combination Needle Stitch	position	Cutting width	Stitch length	Number of threads	Stitch nger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
3-thread rolled edge 	Right	6 R	3 None	No	---	4.5 3.5 4				
3-thread narrow edge 	Right	6 2 3	None	No	---	4 4 0.5				
3-thread atlock stitch, wide 	Left	5 3 3	B	No	0	---	3.5 9			
4-thread overlock stitch 	Left & Right	6 3 4	A	No	4 4 4 4					